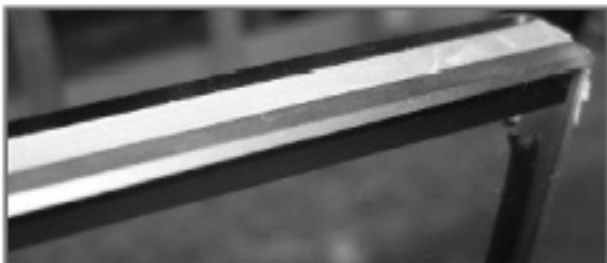


# CONTRAFLAM® Structure 60 Installation Instructions



- Clean the glass edges to be sealed
- Remove excess polysulfide by razor blade / steel wool (grade 00)



- Clean the glass edge with methylated spirit or ethyl alcohol

(Do not use glass-cleaning agent, benzene, toluene, isopropanol or other solvents!)



- Apply KERAFIX intumescent tape on vertical glass edge
- Ensure the tape is in center position



- Insert / apply cable straps on edges to be sealed
- Use them for later adjustment of panes



- Place glass panes on setting blocks



- Install further glass panes and adjust / align with cable straps



- Inject Silicone into the joint and remove excessive material



- Check linearity and joint width over the entire height
- Adjust where required